MATERIAL SAFETY

3M

DATA SHEET

3M Center

St. Paul, Minnesota

55144-1000

1-800-364-3577 or (651) 737-6501 (24 hours)

Copyright, 2001, Minnesota Mining and Manufacturing Company. All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that:

- 1) the information is copied in full with no changes unless prior agreement is obtained from 3M, and
- 2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

DIVISION: MARINE TRADES PROJECT

TRADE NAME:

3M(TM) Marine Adhesive Sealant 5200 - White, PN 05200, 05203, 05206, 06498, 06500, 06550, 06600

ID NUMBER/U.P.C.:

ISSUED: December 13, 2001 SUPERSEDES: May 31, 2001 DOCUMENT: 11-1356-2

1. INGREDIENT	C.A.S. NO.		
URETHANE PREPOLYMER TALC TITANIUM DIOXIDE ZINC OXIDE ACRYLATE POLYMER - NJTSRN 04499600-	57451-08-8 14807-96-6 13463-67-7 1314-13-2	50.0 20.0 1.0 1.0	- 60.0 - 40.0 - 10.0 - 10.0
5575P ACETONE HEPTANE TOLUENE DIISOCYANATE	TradeSecret 67-64-1 142-82-5 26471-62-5		< 1.0 < 0.5 < 0.4 < 0.1

This product contains the following toxic chemical or chemicals subject to the reporting requirements of Section 313 of Title III of the Emergency Planning and Community Right-To-Know Act of 1986 and 40 CFR Part 372: ZINC OXIDE

TOLUENE DIISOCYANATE

MSDS: 3M(TM) Marine Adhesive Sealant 5200 - White, PN 05200, 05203, 05206, 06498, 06500, 06550, 06600
December 13, 2001 PAGE 2
2. PHYSICAL DATA
BOILING POINT: N/A VAPOR PRESSURE: N/A VAPOR DENSITY: N/A EVAPORATION RATE: N/A SOLUBILITY IN WATER: nil SPECIFIC GRAVITY: 1.170 - 1.220 Water=1 PERCENT VOLATILE: < 1 % by wt pH: N/A VISCOSITY: ca. 100000 centipoise
3. FIRE AND EXPLOSION HAZARD DATA
FLASH POINT:
EXTINGUISHING MEDIA: Carbon dioxide, Dry chemical, Foam
SPECIAL FIRE FIGHTING PROCEDURES: Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.
UNUSUAL FIRE AND EXPLOSION HAZARDS: None known.
NFPA HAZARD CODES: HEALTH: 1 FIRE: 0 REACTIVITY: 0 UNUSUAL REACTION HAZARD: none
4. REACTIVITY DATA
Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately

06498, 06500, 06550, 06600

December 13, 2001 PAGE 3

4. REACTIVITY DATA (continued)

INCOMPATIBILITY - MATERIALS/CONDITIONS TO AVOID:
 Not determined

HAZARDOUS POLYMERIZATION: Hazardous polymerization will not occur.

HAZARDOUS DECOMPOSITION PRODUCTS:

Carbon Monoxide and Carbon Dioxide, Oxides of Nitrogen, Hydrogen Cyanide.

5. ENVIRONMENTAL INFORMATION

SPILL RESPONSE:

Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Ventilate area. Contain spill. Evacuate unprotected personnel from hazard area. Pour isocyanate decontaminant solution (90% water,8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Alternatively, pour water on spill and allow to react for more than 30 minutes. Cover with absorbent. Place in an approved drum, but do not seal the drum for 48 hours to avoid possible pressure buildup. Neutralize spill residue with decontaminant solution.

RECOMMENDED DISPOSAL:

Cure product according to product instructions. Dispose of completely cured (or polymerized) material in a sanitary landfill. Disposal alternative: Incinerate in an industrial or commercial facility.

ENVIRONMENTAL DATA:

Not determined.

REGULATORY INFORMATION:

Volatile Organic Compounds: 0.04 lb/gal calculated.

Volatile Organic Compounds: 5 gms/liter calculated per SCAQMD rule 443.1. VOC Less H2O & Exempt Solvents: 5 gms/liter calculated per SCAQMD rule 443.1.

Since regulations vary, consult applicable regulations or authorities before disposal. In the event of an uncontrolled release of this material, the user should determine if the release qualifies as a reportable quantity. U.S. EPA Hazardous Waste Number = None (Not U.S. EPA Hazardous).

EPCRA HAZARD CLASS:

FIRE HAZARD: No PRESSURE: No REACTIVITY: No ACUTE: Yes CHRONIC: Yes

06498, 06500, 06550, 06600

December 13, 2001 PAGE 4

6. SUGGESTED FIRST AID

EYE CONTACT:

Immediately flush eyes with large amounts of water. Get immediate medical attention.

SKIN CONTACT:

Immediately wash skin with soap and large amounts of water. Remove contaminated clothing. If signs/symptoms occur, call a physician. Wash contaminated clothing before reuse and dispose of contaminated shoes.

INHALATION:

Remove person to fresh air. If not breathing, give artificial respiration. If breathing is difficult, get immediate medical attention.

IF SWALLOWED:

Do not induce vomiting. Drink two glasses of water. Call a physician.

7. PRECAUTIONARY INFORMATION

EYE PROTECTION:

Avoid eye contact. Wear safety glasses with side shields.

SKIN PROTECTION:

Wear appropriate gloves when handling this material. Use one or more of the following personal protection items as necessary to prevent skin contact: apron, coveralls.

RECOMMENDED VENTILATION:

Use with appropriate local exhaust ventilation. If exhaust ventilation is not adequate, use appropriate respiratory protection.

RESPIRATORY PROTECTION:

Avoid breathing of vapors. Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: half-mask supplied air respirator, full-face supplied air respirator.

PREVENTION OF ACCIDENTAL INGESTION:

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Do not ingest.

RECOMMENDED STORAGE:

Keep container dry. Keep container closed when not in use. Keep container in well-ventilated area. Keep out of the reach of children.

06498, 06500, 06550, 06600

December 13, 2001

______ 7. PRECAUTIONARY INFORMATION (continued)

FIRE AND EXPLOSION AVOIDANCE:

Keep container tightly closed. Keep away from heat, sparks, open flame, and other sources of ignition.

OTHER PRECAUTIONARY INFORMATION:

Do not use heat to aid in the removal of 5200 Marine Sealant. The application of heat may generate levels of Toluene Diisocyanate (TDI) in excess of the TLV.

HMIS HAZARD RATINGS: HEALTH: 2 FLAMMABILITY: 0 REACTIVITY: 0 PERSONAL PROTECTION: H

EXPOSURE LIMITS

INGREDIENT		UNIT			
URETHANE PREPOLYMER					
TALC			TWA	OSHA	
		IRABLE			
TALC		MG/M3	TWA	ACGIH	
		IRABLE			
TALC		MG/M3		CMRG	
	AS RESPIRABLE DUST				
TITANIUM DIOXIDE	10	MG/M3	TWA	ACGIH	
TITANIUM DIOXIDE		MG/M3	TWA	OSHAV	
	AS DUST				
		VACATED PE			
TITANIUM DIOXIDE		MG/M3	TWA	OSHA	
	AS T	OTAL DUST			
TITANIUM DIOXIDE	5	MG/M3	TWA	CMRG	
	AS RESPIRABLE DUST				
ZINC OXIDE	10	MG/M3	TWA	ACGIH	
	AS DI	JST			
ZINC OXIDE	10	MG/M3	TWA	OSHAV	
	AS DUST				
	OSHA VACATED PEL				
ZINC OXIDE	5	MG/M3	TWA	ACGIH	
	as fı				
ZINC OXIDE	10	MG/M3	STEL	ACGIH	
	as fume				
ZINC OXIDE	5	MG/M3	TWA	OSHA	
	as fı				
ZINC OXIDE		MG/M3	STEL	OSHAV	
2210 0112211111111111111111111111111111		ume	0111	001111	
		VACATED PE	r.		
ZINC OXIDE		MG/M3		OSHA	
		OTAL DUST	- 1111	001111	
ZINC OXIDE			מ זאידי	AHDO	
TIME ONIDE		IRABLE	T M.	ODIIA	

06498, 06500, 06550, 06600

December 13, 2001 PAGE 6

EXPOSURE	LIMITS	(continued))
----------	--------	-------------	---

INGREDIENT	VALUE	UNIT	TYPE	AUTH SKIN*
ACRYLATE POLYMER - NJTSRN 04499600-				
5575P	NONE	NONE	NONE	NONE
ACETONE	500	PPM	TWA	ACGIH
ACETONE	750	PPM	STEL	ACGIH
ACETONE	750	PPM	TWA	OSHAV
	OSHA	VACATED	PEL	
ACETONE	1000	PPM	STEL	OSHAV
	OSHA	VACATED	PEL	
ACETONE	1000	PPM	TWA	OSHA
HEPTANE	400	PPM	TWA	ACGIH
HEPTANE	500	PPM	STEL	ACGIH
HEPTANE	400	PPM	TWA	OSHAV
	OSHA	VACATED	PEL	
HEPTANE	500	PPM	STEL	OSHAV
	OSHA	VACATED	PEL	
HEPTANE	500	PPM	TWA	OSHA
TOLUENE DIISOCYANATE	0.005	PPM	TWA	3M
TOLUENE DIISOCYANATE	0.02	PPM	STEL	3M

* SKIN NOTATION: Listed substances indicated with 'Y' under SKIN refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

SOURCE OF EXPOSURE LIMIT DATA:

- 3M: 3M Recommended Exposure Guidelines
- ACGIH: American Conference of Governmental Industrial Hygienists
- CMRG: Chemical Manufacturer Recommended Exposure Guidelines
- OSHA: Occupational Safety and Health Administration
- OSHAV: Occupational Safety and Health Administration Vacated PEL. Vacated Permissible Exposure Limits (PEL) are enforced as the OSHA PEL in some states. Check with your local regulatory authority.
- NONE: None Established

8. HEALTH HAZARD DATA

EYE CONTACT:

Moderate Eye Irritation: signs/symptoms can include redness, swelling, pain, tearing, and hazy vision.

SKIN CONTACT:

Mild Skin Irritation (after prolonged or repeated contact): signs/symptoms can include redness, swelling, and itching.

Prolonged or repeated exposure may cause:

MSDS: 3M(TM) Marine Adhesive Sealant 5200 - White, PN 05200, 05203, 05206, 06498, 06500, 06550, 06600

December 13, 2001 PAGE 7

8. HEALTH HAZARD DATA (continued)

Allergic Skin Reaction: signs/symptoms can include redness, swelling, blistering, and itching.

INHALATION:

Irritation (upper respiratory): signs/symptoms can include soreness of the nose and throat, coughing and sneezing.

Prolonged or repeated exposure may cause:

Allergic Respiratory Reaction: signs/symptoms can include difficulty breathing, wheezing, tightness of chest, and respiratory failure.

IF SWALLOWED:

Ingestion may cause:

Irritation of Gastrointestinal Tissues: signs/symptoms can include pain, vomiting, abdominal tenderness, nausea, blood in vomitus, and blood in feces.

CANCER:

WARNING: Contains a chemical which can cause cancer. (26471-62-5) (NTP anticipated human carcinogen, IARC possible human carcinogen 2B, Calif. Proposition 65)

OTHER HEALTH HAZARD INFORMATION:

TOLUENE DIISOCYANATE (26471-62-5): Persons previously sensitized to TDI or other isocyanate may react to subsequent exposures of concentrations well below the TLV. These symptoms which can include chest tightness, wheezing, cough, shortness of breath, or asthma attack, could be immediate or delayed for several hours.

SECTION CHANGE DATES

HEADING SECTION CHANGED SINCE May 31, 2001 ISSUE

06498, 06500, 06550, 06600

December 13, 2001 PAGE 8

.-----

The information in this Material Safety Data Sheet (MSDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the MSDS available directly from 3M.